



Extensive Marketing & After Sales Network

Central Marketing Office

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Senapati Bapat Marg,
Elphinstone (W), Lower Parel,
Mumbai - 400 013 INDIA.

Tel : +91 22 67304 304
Fax : +91 22 67304 399

FACILITIES

Steel Plant

Khopoli - 410 203.
Maharashtra
India.

Wire Plant

Savroli, Khopoli - 410 202.
Maharashtra,
India.

International Sales

export@indiasteel.in

Domestic Sales

customersupport@indiasteel.in

www.indiasteel.in

Global Offices

Singapore : ISL Global PTE Ltd.
Robinson Point, 39,
Singapore - 068911.

Poland : ISL Europe Sp. z.o.o.
Legnicka 62,
Wroclaw
Poland

Lithuania : UAB ISL Lithuania
A.Smetonos 4-1
Vilnius
Lithuania

Italy : ISL Italia Srl
Venezia - Mestre (VE)
Italy

Turkey

Faith Mah. Demokrasi cad. No: 12/3
Cavusbasi - Beykoz-
Istanbul 34830
Turkey

Global Stocking Program

Haven 73, Ouland 37,
Antwerp, Belgium

Gdynia (Europe)
Al. Solidarnosci 1C
Gdynia, Poland.

Khopoli (India)
Khopoli - 410 203
Maharashtra
India

Evolution & Certifications

A heritage of making stainless steel that transcends through 4 generations, 6 decades

1954	Mr. Harbanslal Gupta founded the company with Bright Bar making facilities.
1992	Company listed on Bombay Stock Exchange.
1994	Backward Integration into steel melting and hot rolling.
1997	Wire division started.
1998	Bar and rod rolling mill bought from Pomini S.p.A. (now PRIMETAL) commissioned successfully.
2012	New furnaces and combined drawing machines added. Steel melting capacity increased.
2015	Profile Mill commissioned successfully. Global Stock Program established at Antwerp (Europe), Istanbul (Turkey) and Khopoli (India).
2016	Bright Bar, Annealing & Pickling capacity enhanced. Global Stock Program established at Gdynia (Poland).
2017	New Peeling and Polishing Line Commissioned



IRQS
ISO 9001:2008



PED 2014/68/EU
AD2000 - Merkblatt
W0, W2, W10



REACH Regulation
1907 / 2006



RoHS Directive
2011/65/EC



CPR Regulation
305/2011



SIRIM QAS International
Sdn. Bhd.



BIS
ISO 9001:2008

Robust Infrastructure

Melting

Electric Arc and Induction Melting

Ladle Refining and AOD

Continuous Caster

Bright Bar

Combined Drawing

Peeling (Bar to Bar & Coil to Coil)

Straightening Machine

Centreless Grinding

Automatic Chamfering

Belt Polishing

Buffing

Rolling

Primal Wire Rod Mill

Bar Mill

Profile Mill

Heat Treatment

Annealing

Solution Annealing

Quenching & Tempering

Shot Blasting

Wire Drawing Plant

Pickling

Wire Drawing

Annealing

Combined Drawing

Wire Peeling



Fully Integrated Production Facilities

Plants are located in Khopoli, Maharashtra - 40 km away from the largest seaport of the country, and 80 km away from Mumbai International Airport, the financial capital of the country. Company has over 1200 employees across 2 plants.

Process	Annual Capacity (MTS)
Steel Melting	72,000
Hot Rolling	100,000
Heat Treatment	35,000
Pickling	40,000
Bright Bars	30,000
Wires	4,000
Profile (Angles & Flats)	5,000



Bright Bars

Finishes

Cold Drawn

Smooth-turned / Peeled

Centreless Ground

Polished

Chamfered

Belt Polished - K240, K320

Strain Hardened Bars

Pump Shaft Quality Bars

Size Range for Round Bars

2 mm to 100 mm Diameter

Tolerances : h8, h9, h10, h11 -
DIN, ASTM, ISO

Delivery from Ex-mill, India or from Global Stocks



Wire Rods

Conditions

Hot Rolled

Annealed and Pickled

Coil Dimensions

Coil Wt : 850 to 1150 kgs.

Coil ID : 750 mm approx.

Coil OD : 1100 mm approx.

Wire Rod Diameters

5.5, 6, 6.7, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5,

11, 11.5, 12, 13, 14, 15, 16, 17, 18, 19, 20,

21, 22, 23.2, 24, 25, 26, 27, 28, 29.2,

31.5 mm

Delivery from Ex-mill, India



Angle & Flat Bars

Conditions

Hot Rolled, Annealed and Pickled

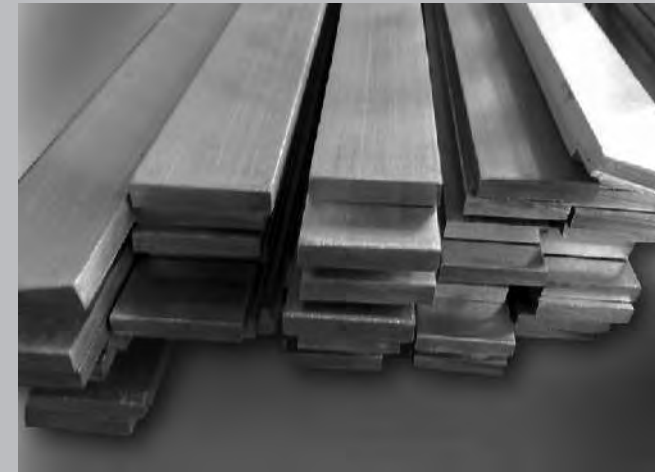
Size Range for Angle Bars

20 X 20 X 3 mm to 80 X 80 X 8 mm
3/4" X 3/4" X 1/8" to 3" X 3" X 3/8"

Size Range for Flat Bars

20 X 3 mm to 150 X 30 mm
3/4" X 1/8" to 6" X 1-1/4"

Delivery from Ex-mill, India or from Global Stocks



Wires

Size Range

DIA 0.90 mm - 8.00 mm

Surface Finishes

Bright Finish

Matt Finish

Electro Polish Quality

Supply Conditions

Soft Annealed

1/4 Hard

1/2 Hard

Spring Hard

Physical Attributes

Coil Id : 300 to 700 mm

Coil Wt : 25 - 1000 Kgs.

Types of Packaging

Coils, Pattern Laid Coils, Spool

Tensile Properties

Standard Tensile /
As Per Customer Requirement



Delivery from Ex-mill, India

Hot Rolled Bars

Conditions

Hot Rolled

Annealed

Quenched and Tempered

Rough Peeled

Size Range

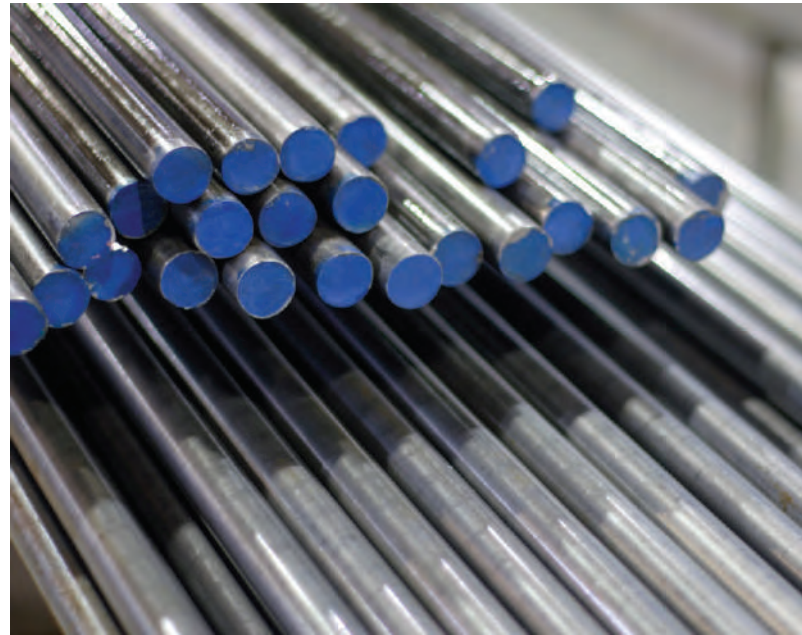
26 mm to 100 mm Diameter

Tolerances

k12, k13, DIN 1013, A484

DIN, ASTM, ISO

Delivery from Ex-mill, India or from Global Stocks



Extensive Grade Range

200 Series		300 Series		400 Series		Electrode Grades	
AISI Grade	Key Elements	AISI Grade	WNR Grade	AISI Grade	WNR Grade	AWS 5.9	WNR Grade
SS 201	0.4% Ni, 0.6%Ni, 0.8%Ni	AISI 301	WNR 4310	AISI 403	-	ER 304 L	-
SS 201	1% Ni	AISI 302	WNR 4319	AISI 409	WNR 4512	ER 304 Si	-
SS 204 Cu	1.5% Ni, 1.5% Cu	AISI 303	WNR 4305	AISI 409 Cb	-	ER 307 Si	WNR 4370
SS 204 Cu	1.8% Ni, 2.0% Cu	AISI 304	WNR 4301	AISI 410	WNR 4006	ER 308 L	WNR 4316
SS 202	3.5% Ni	AISI 304 L	WNR 4307	AISI 410 S	WNR 4000	ER 308 LSi	-
AISI 202	4% Ni	AISI 304 Cu	-	AISI 410 L	-	ER 308 LW	-
Other Series		AISI 309 S	WNR 4833	AISI 416	WNR 4005	ER 309	-
Precipitation Hardening Steel		AISI 310	WNR 4841	AISI 420	WNR 4021	ER 309 L	WNR 4332
AISI 630 (17-4PH)	WNR 4542	AISI 316	WNR 4401	AISI 420 J2	WNR 4028	ER 309 LSi	-
Valve Steel		AISI 316 L	WNR 4404	AISI 420 B	WNR 4031	ER 316	-
EN 52	WNR 4718	AISI 316 L (2.5% Mo)	WNR 4436	AISI 420 C	WNR 4034	ER 316 L	WNR 4430
Tool Steel		AISI 316 Ti	WNR 4571	AISI 430	WNR 4016	ER 316 LSi	-
O1	WNR 2510	AISI 321	WNR 4541	AISI 430 L	-	ER 316 LSiMo	-
Duplex Grades				AISI 430 F	WNR 4104	ER 321	-
2304	WNR 4362			AISI 431	WNR 4057	ER 347	-
2205	WNR 4462			AISI 434	WNR 4113	ER 410	-
				-	WNR 4122	ER 410 L	-
				-	WNR 4923	ER 410 NiMo	-
						ER 420	-
						ER 430 L	-
						ER 430 Ti	-

Additional Stainless Steel Grades can be supplied on request.



Formerly known as **ISIBARS**
Pioneer in **Stainless Steel Bright Bars** from India

